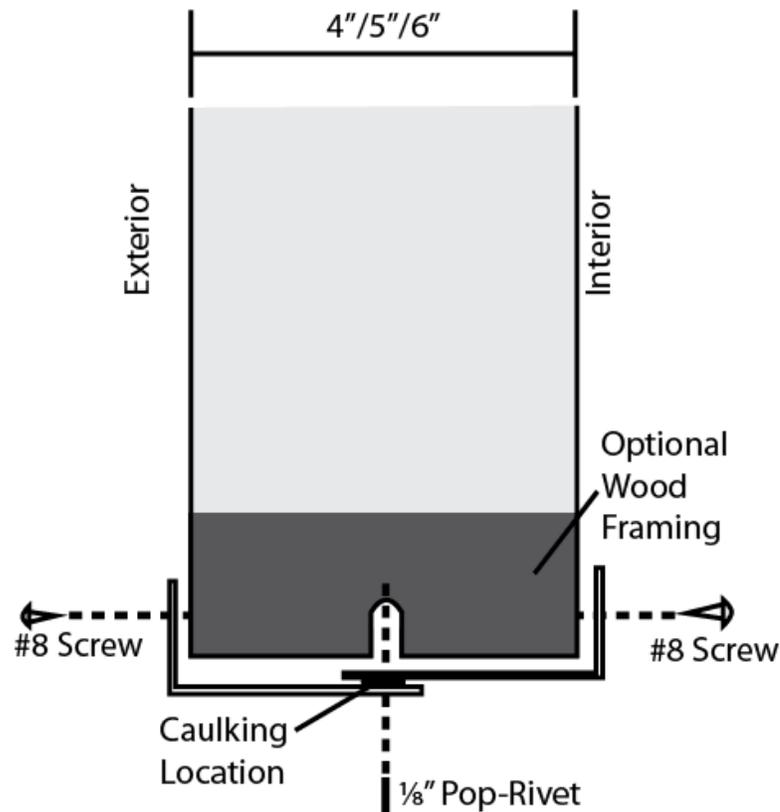




## INSTALLATION OF TWO-PIECE METAL TRIM IN BALLY WALK-INS

### STANDARD FINISH PANEL

1. Locate interior top and bottom trim pieces (notice notching) and place in opening. Drill  $9/64$ " dia. holes on interior panel surface using the trim as a guide and attach with #8 metal screws. (Finish to match trim)
2. Install interior side pieces as in Step 1.
3. Place a bead of caulking on exterior top and bottom trim pieces (notice notching) on inside face. See Fig. 1.
4. Place exterior top and bottom trim pieces in opening. Drill  $9/64$ " dia. holes on exterior panel surface using the trim as a guide and attach with #8 metal screws. (Finish to match trim)
5. Place a bead of caulking on exterior side trim pieces on inside face. See Fig. 1.
6. Install exterior side pieces as in Step 4.
7. Drill  $9/64$ " pop-rivet pilot holes in opening where trim pieces overlap using the exterior trim piece as a guide. On openings with wood framing, be sure pilot holes allow for pop-rivet clearance into wood frame. 8. Secure interior and exterior trim pieces with  $1/8$ " pop-rivets. (Finish to match trim)



INSTRUCTION MANUAL  
Installing 2 Piece Metal Trim  
IM-278-90

STONE AGGREGATE PANEL

1. Locate interior top and bottom trim pieces (notice notching) and place in opening. Drill 9/64" dia. holes on interior panel surface using the trim as a guide and attach with #8 metal screws.(Finish to match trim)
2. Install interior side pieces as in Step 1.
3. Place a bead of caulking on exterior top and bottom trim pieces (notice notching) on inside face. See Fig. 1.
4. Drill 9/64" pop-rivet pilot holes in opening where trim pieces overlap using the exterior trim piece as a guide. On openings with wood framing be sure pilot holes allow for pop-rivet clearance into wood frame.
5. Secure interior and exterior trim pieces with 1/8" pop-rivets. (Finish to match trim)
6. Place a bead of caulking on exterior side trim pieces on inside face. See Fig. 1.
7. Install exterior side pieces as in Step 4.
8. Secure interior and exterior trim pieces with 1/8" pop-rivets. (Finish to match trim)

